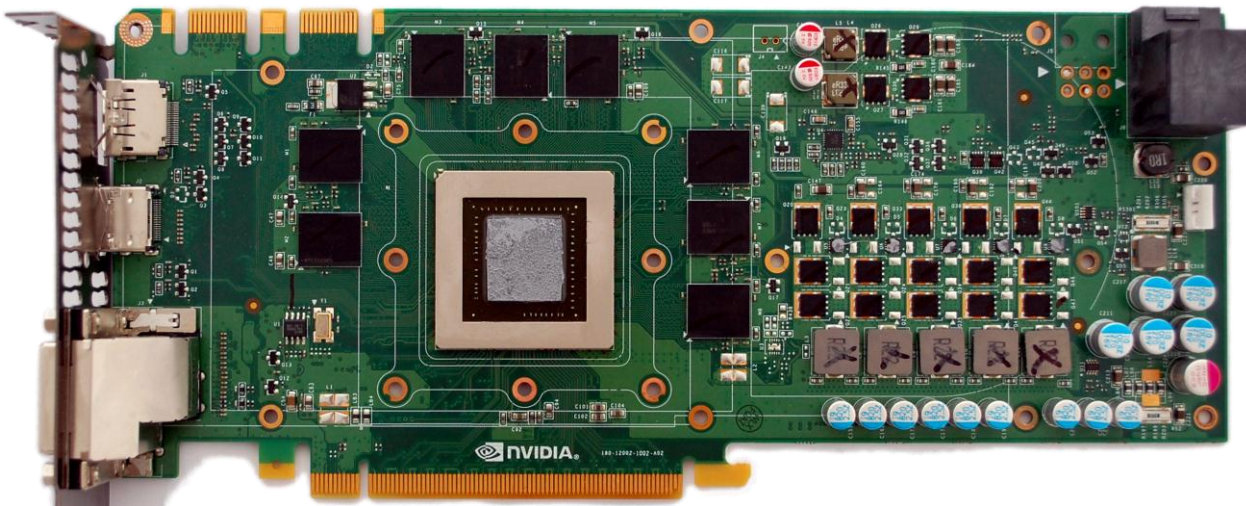


This product is intended for installation only by expert users. Please consult with a qualified technician for installation. Improper installation may result in damage to your equipment. EK Water Blocks assumes no liability whatsoever, expressed or implied, for the use of these products, nor their installation. The following instructions are subject to change without notice. Please visit our web site at www.ekwaterblocks.com for updates. Before installation of this product please read important notice, disclosure and warranty conditions printed on the back of the box or our home page.

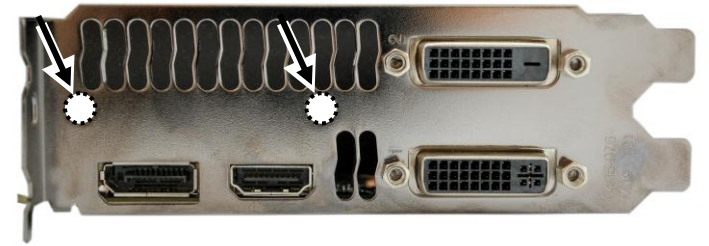
The barb hose fittings require only a small amount of force to screw them in; otherwise the high flow fittings might break. These fittings do not need to be tightened with much force because the liquid seal is made using o-rings. The use of a quality algacide and corrosion inhibitors is always recommended for any liquid cooling system.

STEP 1: GENERAL INFORMATION. Sample picture of nVidia GeForce GTX 680 (NVA P2002 equivalent)



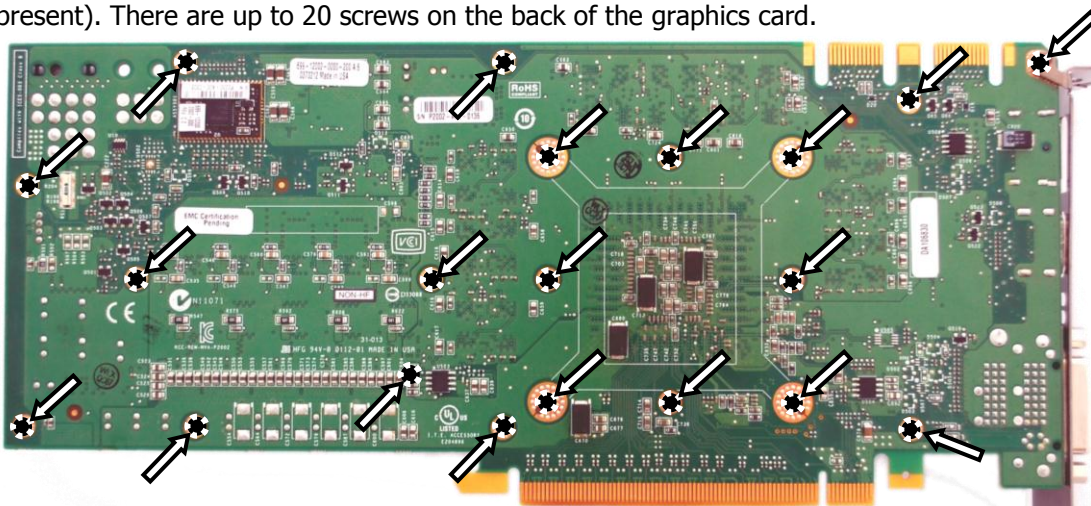
STEP 2: PREPARING YOUR GRAPHIC CARD.

1. REMOVING STOCK COOLER: Remove encircled screw on the bracket (required only on certain models):



STEP 2 cont.: PREPARING YOUR GRAPHIC CARD

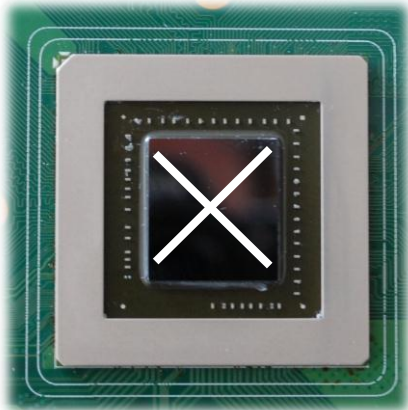
1 cont.. REMOVING STOCK COOLER. Remove all encircled screws. All heat sink assembly should be removed, including self-adhesive washers on both sides of the PCB (if present). There are up to 20 screws on the back of the graphics card.



2. CLEANING THE PCB. Carefully detach the original stock cooler after removing all screws securing it to the board. Wipe off the remains (by using non-abrasive cloth or *qtip*, as shown on sample photo) of the original thermal compound until the components and circuit board are completely clean. EKWB recommends the use of denatured alcohol for removing TIM leftovers.

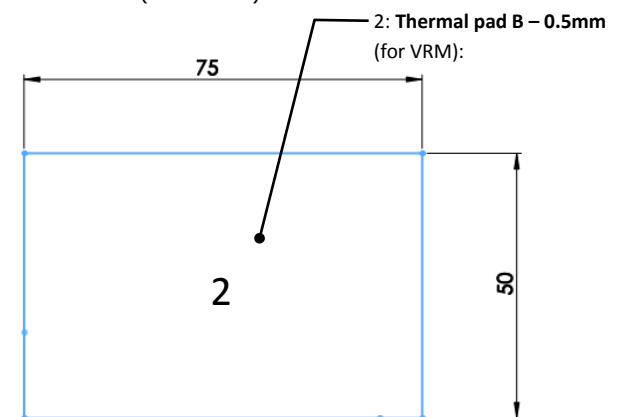
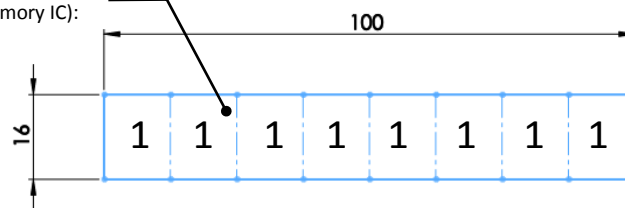


3. APPLYING THERMAL COMPOUND. Apply thermal compound: lightly coat AMD GPU chip with for example Arctic Cooling MX-2™, MX-4™ or GELID GC-Extreme™ thermal grease. EKWB recommends to apply thermal grease in cross form for best performance (see sample picture).



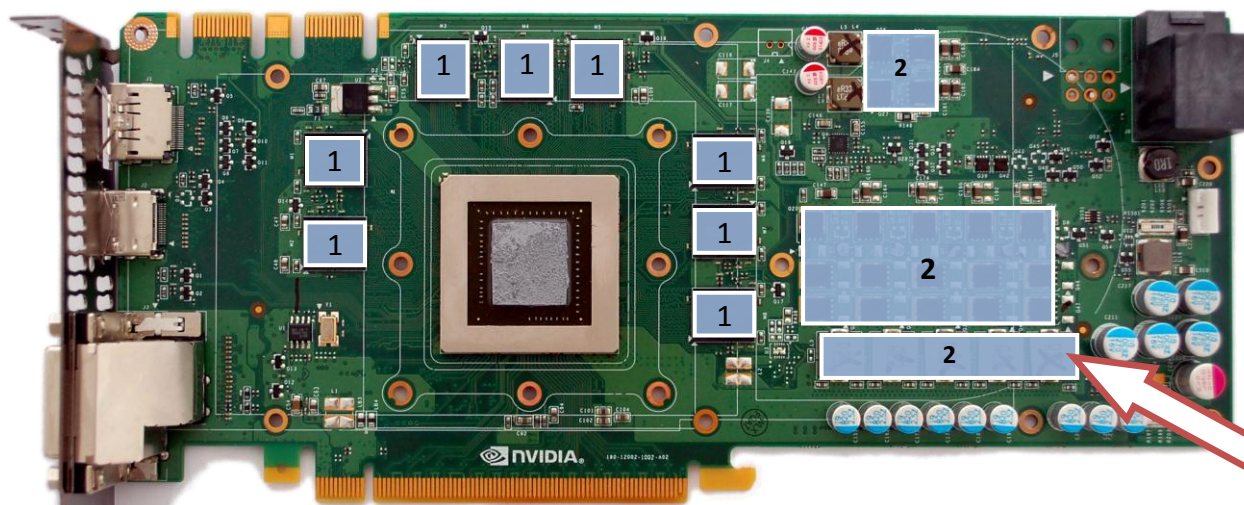
4. CUTTING THERMAL PADS. Your block comes with thermal pads, some of which are already pre-cut. Others have to be cut to smaller chunks in order to cover all the VRM components such as MOSFETs and drivers. PLEASE REMOVE THE PROTECTIVE FOIL FROM BOTH SIDES OF THE THERMAL PADS PRIOR TO INSTALLATION. Replacement thermal pads: Thermal Pad B – 0.5mm (75x50mm), Thermal Pad A – 0.5mm (100x16mm).

1: Thermal pad A – 0.5mm (for memory IC):



STEP 3: INSTALLING WATER BLOCK

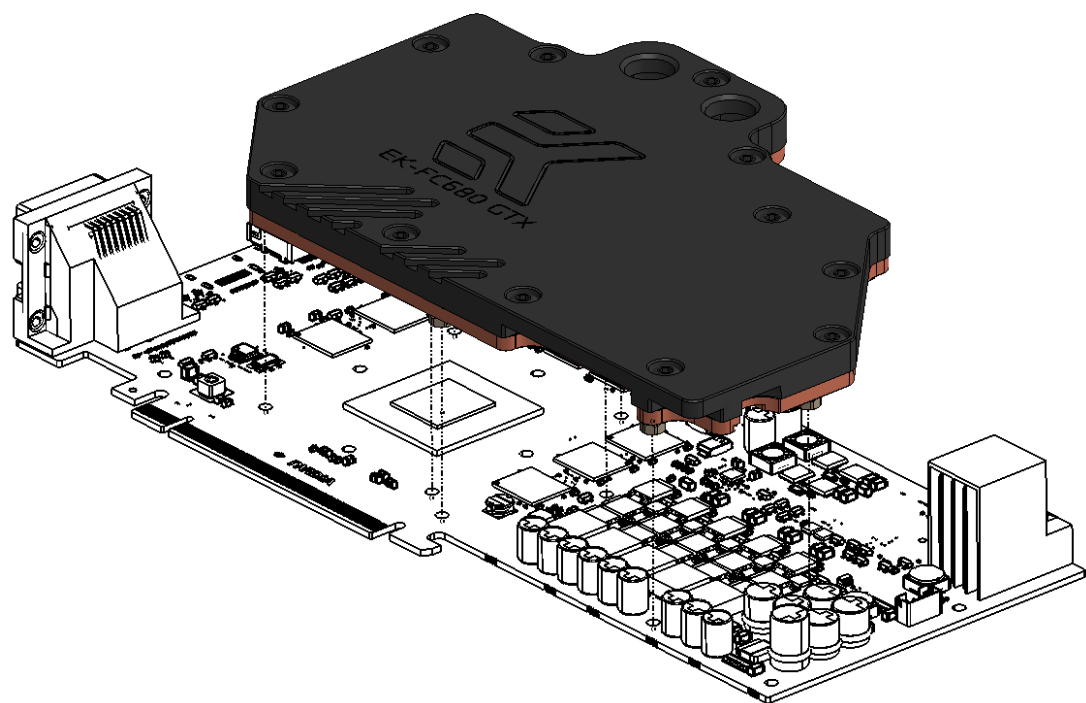
1. PLACING THERMAL PADS ON PCB. Place thermal pads on chips so that numbers on chips match size of thermal pads. EKWB made sure users have more than enough pads to cover all surfaces that need to be covered to make block fully functional). EKWB recommends using small drops of electrically non-conductive (for example: Arctic Cooling MX-2™, MX-4™ or GELID GC-Extreme™) thermal grease on each phase regulator (that is being covered with thermal pad) in order to even further improve the thermal performance of the EK-FC680 series water block.



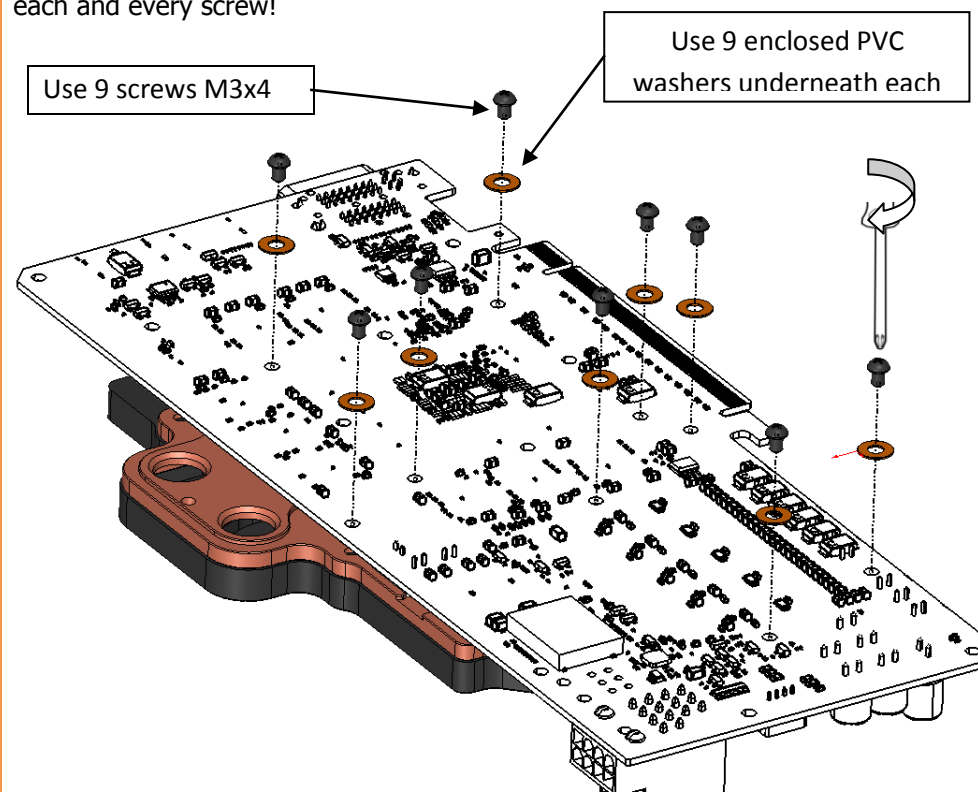
Place 0.5mm thermal pad in larger strip over the coils (inductors). This is merely to prevent any possible short circuiting. Due to the uneven nature of SMD soldering not all of the inductors will have contact with the thermal pad.

This is normal.

2. PLACING BLOCK TO GRAPHIC CARD. Carefully position the water block with preinstalled 2.5mm standoffs on to the graphics card. During this process please make sure you align mounting holes on PCB with holes on the water block. Also pay attention not to use too much force by pressing block down to PCB. Chip dies are prone to cracking.



3. ATTACHING BLOCK TO GRAPHIC CARD. By using Philips screwdriver screw in enclosed M3x4 DIN7985 screws. EKWB recommends start screwing the screws around the GPU core and continue outwards. Always use a PVC washer under each and every screw!

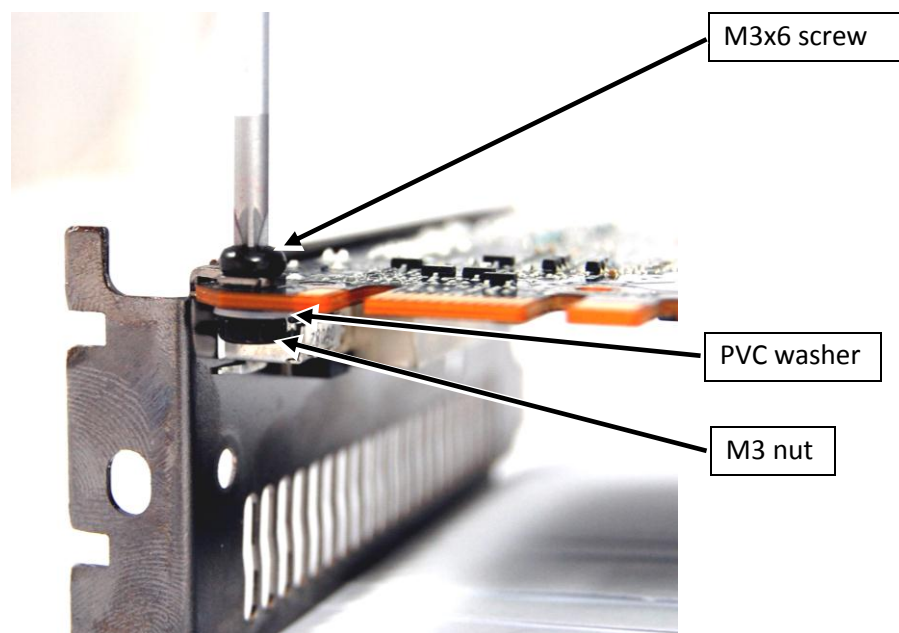


STEP 4: CHECKING FOR CONTACTS

Temporarily remove the water block to check for uniform surface contact between the block and the components, pay special attention to the VRM section of the graphics card. Check whether the water block makes contact with the VRM. Then repeat sub-steps in previous section to re-attach the block. **In case you fail to obtain good contact, please check again your thermal pad thickness or contact our support service.**

STEP 5: SECURING I/O BRACKET

Use one M3x6 screw, one PVC washer and one M3 nut to secure the I/O (also known as PCI) bracket firmly to the circuit board. This will allow the computer chassis to carry the weight of the water block thus reducing the tension to the PCI-express slot. Tighten the screw with Philips head screwdriver while holding the M3 nut with your thumbs firmly.



STEP 7: INSERTING CARD IN YOUR PC CASE

Carefully lift your graphics card with installed block and insert it in your PC's motherboard PCI-express expansion slot. Please bear in mind that your graphics card is probably heavier than when it was equipped with original heat sink fan assembly. One needs to be very careful when handling the graphics card. Avoid all un-needed manipulation of the VGA/water block assembly that might damage your card or water block during final installation.

STEP 8: OTHER INSTRUCTIONS

VERY IMPORTANT NOTICE: Once the installation is completed, it is a recommended practice to test the cooling circuit for leaks prior to powering up the computer. We recommend a 24 hour leak test prior to powering up the computer. Do not test the water block using tap water pressure. This will rupture the top of the housing and render the block unusable (and will void your warranty). While all efforts have been made to provide the most comprehensive tutorial possible, EK Water Blocks assumes no liability expressed or implied for any consequential damage(s) occurring to your equipment as a result of using EK Water Blocks cooling products, either due to errors or omissions on our part in the above instructions, or due to failure or defect in the EK Water Blocks cooling products.

WARRANTY: Our products are warranted against defects in materials or workmanship for a period of 24 months beginning from the date of delivery to the final user. During this period, products will be repaired or have parts replaced at our discretion provided that: (I) the product is returned to the agent from whom it was purchased; (II) the product has been purchased by an end user and has not used for commercial purposes; (III) the product has not been misused, handled carelessly, or used in a manner other than in accordance with the instructions provided describing its installation and proper use. This warranty does not confer rights other than those expressly set out above and does not cover any claims for consequential loss or damage. This warranty is offered as an extra benefit and does not affect your statutory rights as a consumer. This warranty is voided if the product comes in contact with aggressive UV additives or other improper liquids.

REQUIRED TOOLS AND MOUNTING SCREWS:



STEP 6: FITTING POSITIONING

Screw in the fittings and plugs. Please use spacer only on copper base if you use fitting with G1/4 thread longer than 5mm (see sample picture). Use 6mm allen key to screw in and tighten the EK-Plug G1/4. EKWB recommends using EK-PSC fittings with the EK-FC680 series water blocks. To ensure that the tubes are securely attached to the barb/fittings, please use hose clamps or an appropriate substitute. You can use any opening as an inlet/outlet port.

It is necessary to use EK-Extender G1/4 (not enclosed; needs to be purchased via EK webshop) when using EK-PSC 13mm compression fittings or larger on the copper side of the water block.

